

Safety Data Sheet
CUTTING OIL (OIL IN ONE) Clear

SDS Revision Date:

12/12/2022



1. Identification

1.1. Product identifier

Product Identity

CUTTING OIL (OIL IN ONE) Clear

Alternate Names

45-745, Cutting Oil – Clear- 1 gallon

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use

It is an all-purpose, thread cutting oil for high-speed machine or hand tool cutting.

Application Method

Read all precautions and instructions carefully before and after use.

1.3. Details of the supplier of the safety data sheet

Company Name

ComStar International Inc.
20-47 128th Street,
College Point, NY 11356

Telephone No.

718-445-7900
800-328-0142
Fax: 718-353-5998

Emergency 24 HR response No: 1-800-424-9300 & 703-527-3887 CHEMTREC

Note: The CHEMTREC phone number is only for emergencies involving spills, leaks, fire, exposure or accident. Please direct all other inquiries to our customer service phone number.

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Aspiration Hazard, cat 1; Causes aspiration
H304

2.2. Hazards Not Classified (HNOC)

PHNOC: None Known

HHNOC: None Known

2.3. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



SIGNAL WORD

Warning

[Hazard Statements]:

H304- May be fatal if swallowed and enters airways

[Precautionary Statements]

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P301+P310- If swallowed: Immediately call a poison center or doctor/physician;

P331 - Do NOT induce vomiting

P405-Store Locked up

P501-Dispose of contents/containers to an approved waste disposal plant.

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Distillates, petroleum, solvent-dewaxed light paraffinic. Cas # 64742-56-9	75-90	Aspiration Hazard category 1	

All Concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

*The full texts of the phrases are shown in Section 16.

4. First aid measures

4.1. Description of first aid measures

Inhalation	First aid is not normally required. If breathing difficulties develop, move victim away from source of exposure and into fresh air in a position comfortable for breathing. Seek immediate medical attention.
Eyes	If irritation or redness develops from exposure, flush eyes with clean water. If symptoms persist, seek medical attention.
Skin	Remove contaminated shoes and clothing and cleanse affected area(s) thoroughly by washing with mild soap and water or a waterless hand cleaner. If irritation or redness develops and persists, seek medical attention.
Ingestion	Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. If victim is drowsy or unconscious and vomiting, place on the left side with the head down. If possible, do not leave victim unattended and observe closely for adequacy of breathing. Seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation of oil mists or vapors generated at elevated temperatures may cause respiratory irritation. Accidental ingestion can result in minor irritation of the digestive tract, nausea and diarrhea. Prolonged or repeated contact may dry skin and cause irritation.

Notes to Physician	Acute aspirations of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term sequelae. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities.
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5. Fire-fighting measures

NFPA 704: National Fire Protection Association

Health: 0 Flammability: 1 Instability: 0



- 0 = minimal hazard
- 1 = Slight hazard
- 2 = Moderate hazard
- 3 = Severe hazard
- 4 = Extreme hazard

5.1. Extinguishing Media

Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F / 100°C. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.

5.2. Special hazards arising from the substance or mixture

Unusual Fire & Explosion Hazards: This material may burn, but will not ignite readily. If container is not properly cooled, it can rupture in the heat of a fire.

Hazardous Combustion Products: Combustion may yield smoke, carbon monoxide, and other products of incomplete combustion. Oxides of sulfur, nitrogen or phosphorus may also be formed.

5.3. Advice for fire-fighters

For fires beyond the initial stage, emergency responders in the immediate hazard area should wear protective clothing. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self-contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8). Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done safely. Avoid spreading burning liquid with water used for cooling purposes.

See Section 9 for Flammable Properties including Flash Point and Flammable (Explosive) Limits

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

This material may burn, but will not ignite readily. Keep all sources of ignition away from spill/release. Stay upwind and away from spill/release. Avoid direct contact with material. For large spillages, notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Wear appropriate protective equipment, including respiratory protection, as conditions warrant (see Section 8). See Sections 2 and 7 for additional information on hazards and precautionary measures.

6.2. Environmental precautions

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Stop and contain spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Use water sparingly to minimize environmental contamination and reduce disposal requirements. If spill occurs on water notify appropriate authorities and advise shipping of any hazard. Spills into or upon navigable waters, the contiguous zone, or adjoining shorelines that cause a sheen or discoloration on the surface of the water, may require notification of the National Response Center (phone number 800-424-8802).

6.3. Methods and material for containment and cleaning up

Notify relevant authorities in accordance with all applicable regulations. Immediate cleanup of any spill is recommended. Dike far ahead of spill for later recovery or disposal. Absorb spill with inert material such as sand or vermiculite, and place in suitable container for disposal. If spilled on water remove with appropriate methods (e.g. skimming, booms or absorbents). In case of soil contamination, remove contaminated soil for remediation or disposal, in accordance with local regulations.

Recommended measures are based on the most likely spillage scenarios for this material; however local conditions and regulations may influence or limit the choice of appropriate actions to be taken. See Section 13 for information on appropriate disposal.

7. Handling and storage

7.1. Precautions for safe handling

Keep away from flames and hot surfaces. Wash thoroughly after handling. Use good personal hygiene practices and wear appropriate personal protective equipment (see section 8). Spills will produce very slippery surfaces. Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. Do not wear contaminated clothing or shoes.

7.2. Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Use and store this material in cool, dry, well-ventilated area away from heat and all sources of ignition. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner.

All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. Before working on or in tanks which contain or have contained this material, refer to OSHA regulations, ANSI Z49.1, and other references pertaining to cleaning, repairing, welding, or other contemplated operations.

8. Exposure controls and personal protection

8.1. Occupational exposure limits

Substance	ACGIH	OSHA	Mexico
Distillates, petroleum,	TWA-8hr: 5 mg/m ³ STEL: 10 mg/m ³ as Oil Mist, if Generated		

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solvent-dewaxed light paraffinic			
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State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

8.2. Biological occupational exposure limits

None

Respiratory

Where there is potential for airborne exposure above the exposure limit a NIOSH certified air purifying respirator equipped with R or P95 filters may be used.

A respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed whenever workplace conditions warrant a respirator's use. Air purifying respirators provide limited protection and cannot be used in atmospheres that exceed the maximum use concentration (as directed by regulation or the manufacturer's instructions), in oxygen deficient (less than 19.5 percent oxygen) situations, or under conditions that are immediately dangerous to life and health (IDLH).

Eye/Face Protection

The use of eye/face protection is not normally required; however, good industrial hygiene practice suggests the use of eye protection that meets or exceeds ANSI Z.87.1 whenever working with chemicals.

Skin/Hand Protection

The use of skin protection is not normally required; however, good industrial hygiene practice suggests the use of gloves or other appropriate skin protection whenever working with chemicals. Suggested protective materials: Nitrile rubber

Engineering Controls

If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits, additional engineering controls may be required.

Suggestions provided in this section for exposure control and specific types of protective equipment are based on readily available information. Users should consult with the specific manufacturer to confirm the performance of their protective equipment. Specific situations may require consultation with industrial hygiene, safety, or engineering professionals.

9. Physical and chemical properties

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm). Data represent typical values and are not intended to be specifications.

Appearance	Amber, Transparent
Physical form of product	Liquid
Odor	Petroleum
Odor threshold	No data
pH	Not applicable

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Melting point / freezing point	No data
Initial boiling point and boiling range	No data
Flash Point	> 330.1 °F / 165.6 °C
Method	Pensky-Martens Closed Cup (PMCC), ASTM D93, EPA 1010
Evaporation rate (nBuAc= 1)	No Data
Flammability (solid, gas)	Not Applicable
Upper Explosive Limits (vol % in air):	No data
Lower Explosive Limits (vol % in air):	No data
Vapor pressure	No data
Vapor density	>1
Relative density	0.865 @ 60°F (15.6°C) (water = 1)
Solubility(ies)	Insoluble
Partition coefficient n-octanol/water (Log Kow)	No data
Auto-ignition temperature	No data
Decomposition temperature	No data
Viscosity	14.5 cSt @ 40°C
Molecular weight	No data

9.2. Other information

Particle Size	No data
Pour point	
Bulk density	7.2 lbs/gal
VOC content(%)	5.1%

10. Stability and reactivity

10.1. Reactivity

Not chemically reactive.

10.2. Chemical stability

Stable under normal ambient and anticipated conditions of use.

10.3. Possibility of hazardous reactions

Hazardous reactions not anticipated.

10.4. Conditions to avoid

Stable under normal ambient and anticipated conditions of use. Extended exposure to high temperatures can cause decomposition. Avoid all possible sources of ignition.

10.5. Incompatible materials

Avoid contact with strong oxidizing agents and strong reducing agents.

Not anticipated under normal conditions of use.

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11. Toxicological information

12. Ecological information

GHS Classification:

No classified hazards

12.1. Toxicity

All acute aquatic toxicity studies on samples of lubricant base oils show acute toxicity values greater than 100 mg/L for invertebrates, algae and fish. These tests were carried out on water accommodated fractions and the results are consistent with the predicted aquatic toxicity of these substances based on their hydrocarbon compositions.

12.2. Persistence and degradability

The hydrocarbons in this material are not readily biodegradable, but since they can be degraded by microorganisms, they are regarded as inherently biodegradable.

12.3. Bioaccumulative potential

Log Kow values measured for the hydrocarbon components of this material are greater than 5.3, and therefore regarded as having the potential to bioaccumulate. In practice, metabolic processes may reduce bioconcentration.

12.4. Mobility in soil

Volatilization to air is not expected to be a significant fate process due to the low vapor pressure of this material. In water, base oils will float and spread over the surface at a rate dependent upon viscosity. There will be significant removal of hydrocarbons from the water by sediment adsorption. In soil and sediment, hydrocarbon components will show low mobility with adsorption to sediments being the predominant physical process. The main fate process is expected to be slow biodegradation of the hydrocarbon constituents in soil and sediment.

Other adverse effects: None Anticipated.

13. Disposal considerations

The generator of a waste is always responsible for making proper hazardous waste determinations and needs to consider state and local requirements in addition to federal regulations. This material, if discarded as produced, would not be a federally regulated RCRA "listed" hazardous waste and is not believed to exhibit characteristics of hazardous waste. See

Sections 7 and 8 for information on handling, storage and personal protection and Section 9 for physical/chemical properties. It is possible that the material as produced contains constituents which are not required to be listed in the SDS but could affect the hazardous waste determination.

Additionally, use which results in chemical or physical change of this material could subject it to regulation as a hazardous waste. This material under most intended uses would become "Used Oil" due to contamination by physical or chemical impurities. Whenever possible, Recycle used oil in

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accordance with applicable federal and state or local regulations. Container contents should be completely used and containers should be emptied prior to discard.

14. Transport information

UN Number: Not regulated

UN proper

shipping name:

None **Transport**

hazard class(es):

None **Packing**

Group: None

Environmental Hazard(s): This product does not meet the DOT/UN/IMDG/IMO criteria of a marine pollutant

Special precautions for user: If shipped by land in a packaging having a capacity of 3,500 gallons or more, the provisions of 49CFR, Part 130 apply. (Contains oil)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

15. Regulatory information

CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPOs (in pounds)

This material does not contain any chemicals subject to the reporting requirements of SARA 302 and 40 CFR 372.

CERCLA/SARA - Section 311/312 (Title III Hazard Categories)

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CERCLA/SARA - Section 313 and 40 CFR 372

This material does not contain any chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372.

EPA (CERCLA) Reportable Quantity (in pounds)

This material does not contain any chemicals with CERCLA Reportable Quantities.

California Proposition 65

This material does not contain any chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm at concentrations that trigger the warning requirements of California Proposition 65.

International Inventories

TSCA (United States): All ingredients are on the inventory or exempt from listing. All components are either on the DSL, or are exempt from DSL listing requirements.

16. Other information

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Revised Sections or Basis for Revision:

Composition (Section 3); Physical Properties (Section 9)

Mexican NOM-018-STPS-2015:

The information within is considered correct but is not exhaustive and will be used for guidance only, which is based on the current knowledge of the substance or mixture and is applicable to the appropriate safety precautions for the product.

Precautionary Statements

P301 + P310 – If swallowed: Immediately call a poison center or doctor/physician

P331 - Do NOT induce vomiting

P405 - Store locked up

P501 - Dispose of contents/ container to an approved waste disposal plant

Guide to Abbreviations:

ACGIH = American Conference of Governmental Industrial Hygienists; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); CERCLA = The Comprehensive Environmental Response, Compensation, and Liability Act; EPA = Environmental Protection Agency; GHS = Globally Harmonized System; HPR = Hazardous Products Regulations; IARC = International Agency for Research on Cancer; INSHT = National Institute for Health and Safety at Work; IOPC = International Oil Pollution Compensation; LEL = Lower Explosive Limit; NE = Not Established; NFPA = National Fire Protection Association; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; PEL = Permissible Exposure Limit (OSHA); SARA = Superfund Amendments and Reauthorization Act; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value (ACGIH); TWA = Time Weighted Average (8 hours); UEL = Upper Explosive Limit; WHMIS = Worker Hazardous Materials Information System (Canada)

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The opinions expressed are those of qualified experts within ComStar International Inc. We believe that the information contained is current as of the date of the Material Safety Data Sheet. Since the use of this information and

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of these opinions and the conditions of the use of the product are not within the control of ComStar International Inc., it is the user's obligation to determine the conditions of safe use of the product.

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